



SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name FORCH FIXATION LOCKING HIGH RETENTION GREEN K182 5* 50G

Synonyms 6420 4018 - ARTICLE NUMBER ● FIXATION LOCKING HIGH RETENTION GREEN K182

1.2 Uses and uses advised against
Uses ADHESIVE

1.3 Details of the supplier of the product

Supplier name FORCH AUSTRALIA PTY LTD

Address 2 Forward St, Gnangara, WA, 6077, AUSTRALIA

 Telephone
 (08) 9303 9113

 Fax
 (08) 9303 9114

 Email
 shop@forch.com.au

 Website
 https://www.forch.com.au/

1.4 Emergency telephone numbers

Emergency (08) 9303 9113

Emergency 0413 550 330; 0424 135 792

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Skin Corrosion/Irritation: Category 2 Skin Sensitisation: Category 1

Serious Eye Damage / Eye Irritation: Category 1

Specific Target Organ Toxicity (Single Exposure): Category 3 (Respiratory Irritation)

Carcinogenicity: Category 1B

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word DANGER

Pictograms







Hazard statements

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H335 May cause respiratory irritation.
 H350i May cause cancer by inhalation.

ChemAlert.

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Prevention statements

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response statements

P302 + P352 IF ON SKIN: Wash with plenty of water.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P310 Immediately call a POISON CENTRE or doctor/physician.
P321 Specific treatment is advised - see first aid instructions.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage statements

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal statements

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
INGREDIENTS NOT SPECIFIED	-	-	Remainder
HYDROXYPROPYL METHACRYLATE	27813-02-1	248-666-3	20 to 40%
ACRYLIC ACID	79-10-7	201-177-9	3 to 5%
CUMENE (ISOPROPYL BENZENE)	98-82-8	202-704-5	0.1 to 1%
CUMENE HYDROPEROXIDE	80-15-9	201-254-7	0.1 to 1%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to

stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or

an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If

swallowed, do not induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES



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5.1 Extinguishing media

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition. May evolve nitrogen oxides when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Only trained personnel should undertake clean up.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation and fire protection systems.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference -	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Acrylic acid	SWA [AUS]	2	5.9		
Acrylic acid	SWA [Proposed]	10	29		
Cumene	SWA [AUS]	25	125	75	375
Cumene	SWA [Proposed]	0.1	0.5		

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls

Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

ChemAlert.

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PPE

Eye / Face Wear splash-proof goggles.Hands Wear butyl or nitrile gloves.Body Wear rubber boots and coveralls.

Respiratory Where an inhalation risk exists, wear a Type A (organic vapour) / Organic vapour respirator.









9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance GREEN LIQUID

Odour CHARACTERISTIC ODOUR Flammability CLASS C2 COMBUSTIBLE

Flash point > 90°C

Boiling point NOT AVAILABLE
Melting point NOT AVAILABLE
Evaporation rate NOT AVAILABLE
pH NOT AVAILABLE
Vapour density NOT AVAILABLE

Relative density 1.07
Solubility (water) SOLUBLE

Vapour pressure
Upper explosion limit
Lower explosion limit
Partition coefficient
Autoignition temperature
Decomposition temperature
NOT AVAILABLE
NOT AVAILABLE
NOT AVAILABLE
NOT AVAILABLE

Viscosity 100 to 200 mPa·s @ 25°C

Explosive properties NOT EXPLOSIVE
Oxidising properties NOT AVAILABLE
Odour threshold NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

May polymerise with violent rupture/explosion.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

May polymerise in contact with oxidising agents (e.g. nitrates), acids (e.g. nitric acid), amines, UV light, metal salt, alkalis (e.g. sodium hydroxide), or if heated. Polymerisation may generate heat with potential for fire-explosion.

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10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects



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Acute toxicity Acute exposure may result in nausea, vomiting, abdominal pain, diarrhoea, dizziness and drowsiness.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
ACRYLIC ACID	250 mg/kg (rat)	280 mg/kg (rabbit)	5300 mg/m³/2 hours (mouse)
CUMENE (ISOPROPYL BENZENE)	1400 mg/kg (rat)	12300 ug/kg (rabbit)	24700 mg/m³/2H (mouse)
CUMENE HYDROPEROXIDE	382 mg/kg (rat)	500 mg/kg (rat)	1.37 mg/L/4hrs (rat)

Skin Contact may result in irritation, rash and dermatitis.

Eye Contact may result in irritation, lacrimation, pain, redness and possible serious eye damage.

Sensitisation May cause an allergic skin reaction. This product is not classified as a respiratory sensitiser.

Mutagenicity Not classified as a mutagen. This product contains cumene hydroperoxide which is suspected of causing

genetic defects (below that to require classification).

Carcinogenicity May cause cancer. Cumene is classified as possibly carcinogenic to humans (IARC Group 2B).

Reproductive Not classified as a reproductive toxin.

STOT - single Over exposure may result in irritation of the nose and throat, coughing, nausea and headache. High level

exposure exposure may result in dizziness, drowsiness, breathing difficulties and unconsciousness.

STOT - repeated

exposure

Not classified as causing organ damage from repeated exposure.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site.

Contact the manufacturer/supplier for additional information if disposing of large quantities (if required). Prevent contamination of drains and waterways as aquatic life may be threatened and environmental

damage may result.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA



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	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

Not a Marine Pollutant.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the

Uniform Scheduling of Medicines and Poisons (SUSMP).

Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Classifications

Labelling of Chemicals (GHS Revision 7).

AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals) Inventory listings

All components are listed on AIIC, or are exempt.

EUROPE: EINECS (European Inventory of Existing Chemical Substances)

All components are listed on EINECS, or are exempt.

16. OTHER INFORMATION

Additional information

WORKPLACE CONTROLS AND PRACTICES: Unless a less toxic chemical can be substituted for a hazardous substance, ENGINEERING CONTROLS are the most effective way of reducing exposure. The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release. Isolating operations can also reduce exposure. Using respirators or protective equipment is less effective than the controls mentioned above, but is sometimes necessary.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.



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Abbreviations ACGIH American Conference of Governmental Industrial Hygienists

CAS # Chemical Abstract Service number - used to uniquely identify chemical compounds

CNS Central Nervous System

EC No. EC No - European Community Number

EMS Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous

Goods)

GHS Globally Harmonized System

GTEPG Group Text Emergency Procedure Guide IARC International Agency for Research on Cancer

LC50 Lethal Concentration, 50% / Median Lethal Concentration

LD50 Lethal Dose, 50% / Median Lethal Dose

mg/m³ Milligrams per Cubic Metre
OEL Occupational Exposure Limit

pH relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly

alkaline).

ppm Parts Per Million

STEL Short-Term Exposure Limit

STOT-RE Specific target organ toxicity (repeated exposure)
STOT-SE Specific target organ toxicity (single exposure)

SUSMP Standard for the Uniform Scheduling of Medicines and Poisons

SWA Safe Work Australia
TLV Threshold Limit Value
TWA Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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